

## New Allocate Parts Inventory for JobOps Work Tickets (without having to use your inventory)

Manually allocate inventory and automatically allocate inventory to Work Tickets without before consuming your inventory. They will assist you

- Manually allocate parts to Work Tickets.
- Automatically allocate inventory using the full ACS Allocation engine [Allocation Button](#)
- Print wave picking sheets. Snake pick thru your warehouse.
- Use [Stage Sales Orders](#) to quickly move the entire work tickets allocations to SHIPPING and other locations. Quick pick and moves for individual steps.
- Use [Stage Sales Orders](#) and handhelds to pallet inventory. Pallet inventory to ship and to store on racks.

## How to Allocate in Parts Entry vs. Consuming Inventory

### How to allocate

- Select Work Ticket Edit from the Manufacturing Main menu and pull up anything out there. Enter a step and click on the parts tab. Enter a part. [Enter a quantity required](#).
- You should see a [distribution button](#) enabled (hotkey: Alt-O). This launches you into the allocation distribution screen.
- [Quantity Allocated column](#) reduce quantity available by subtracting allocations and do not reduce quantity on hand inventory.

### How to consume

- If you enter a quantity used, you'll see another distribution button (hotkey, Alt-Y). This launches you into our distribution screen for dynamic inventory.
- When you enter a quantity used (and distribute them), it will actually "consume" inventory (if present) – and if you go beyond that, it will take from inventory quantities on hand. Inventory Quantity on Hand is updated when you exit the ticket.

Work Ticket Entry (JOB) 1/24/2018

Work Ticket: 0001689-001 Step: 010 CUSTOM TOWER SYSTEM 200

Parent Item: C-SYS-00200 Ordered: 2.00 Invoiced: .00

Item Code	Qty Reqd	Qty Alloc	Qty Used	Unit Price	Extension
1 BOARD-IDX4100	2.00	2.00	.00	.00	.00
2 CABIN-01000-TW	2.00	2.00	.00	.00	.00
3 DDRIV-00012	2.00	2.00	.00	.00	.00
4 DDRIV-00035	2.00	2.00	.00	.00	.00
5 KEYBD-00102	2.00	2.00	.00	.00	.00
6 MEM-64	2.00	2.00	.00	.00	.00
7 MON-BOARD-3400	2.00	2.00	.00	.00	.00
8 MULTI-80259-II	2.00	1.00	.00	.00	.00
9	.00	.00	.00	.00	.00

Description: BORG TECH IDX4100 MOTHERBOARD  
Warehouse: 000  
U/M: EACH  
Disc %: 0.000  
SE:

Total Amount: .00

Buttons: Step Recap, Allocate, Accept, Cancel, Delete

**Distribute button:** Allocate multi-bin inventory to the work ticket, reducing quantity available and not quantity on hand.

**Quantity Allocated:** Total quantity allocated to the Work Ticket line. Quantity allocated reduces the quantity available on screens. Allocation locations are on wave pick sheets and handhelds. They guide the pickers to snake pick thru the warehouse.

Pallet Case ID	IDType	Lot Serial No	Received Dt	On Hand	Allocated	Available
			7/24/2017	2.00	2.00	.00
			7/24/2017	2.00	2.00	.00
			7/24/2017	2.00	2.00	.00
			7/24/2017	2.00	2.00	.00
			7/24/2017	2.00	2.00	.00
			7/24/2018	6.00	6.00	.00
			7/24/2017	2.00	2.00	.00
			7/24/2017	2.00	2.00	.00
6223			7/24/2017	2.00	2.00	.00
			7/24/2017	2.00	2.00	.00
3221x450			7/24/2017	1.00	1.00	.00
			7/24/2017	2.00	2.00	.00

On Hand: 23.00 Allocated: 23.00 Available: .00 Weight: .00 Volume: .00