



MANUFACTURING AUTOMATION FOR SAGE 100 ERP

NEW FEATURES SPOTLIGHT FOR ACS MANUFACTURING AUTOMATION

WORK CENTER DASHBOARD

The new Work Center Dashboard for ACS Manufacturing Automation provides for daily Work Center schedule handling.

Display 30 days of detail with a total scheduled hours for each day.

Work Center standard and scheduled Capacity displayed to assist the user.

Double-click on the day and list box fills with scheduled Work Orders and their respective time requirements.

Work Center Step Schedule Days

Work Date	Day	Work Order	WC Step	Scheduled Hours
7/1/2013	Monday	0095088	CAB-0010	1.600
7/2/2013	Tuesday	0095088	CAB-0010	8.000
7/3/2013	Wednesday	0095088	CAB-0010	.800
			Total Hours	10.400

The lower list box displays "Work Center Step Schedule Days" to give the user future dated Operation Step activity of the highlighted Work Order .

Date	Day	Work Order	WC Step / Capacity %	Sched Hours	Std Hours
6/29/2013	Saturday	0095088	CAB-0000	4.000	8.000
6/29/2013	Saturday	0095089	CAB-0000	4.000	8.000
6/29/2013	Saturday	0095090	CAB-0000	4.000	8.000
6/29/2013	Saturday	0095091	CAB-0000	4.000	8.000
6/29/2013	Saturday	0095092	CAB-0000	4.000	8.000
6/29/2013	Saturday	0095087	CAB-0020	2.000	8.000
6/29/2013	Saturday	0095087	CAB-0030	2.000	8.000
		Total	300%	24.000	8.000

By using the <Ctrl> key the user has the ability to move / reschedule multiple lines at once.



MANUFACTURING AUTOMATION FOR SAGE 100 ERP

NEW FEATURES SPOTLIGHT FOR ACS MANUFACTURING AUTOMATION

WORK CENTER DASHBOARD

A weekly drilldown is provided to help review weekly scheduling changes. This screen also provides an export to Excel.

Work Center	Day 1 Detail	Day 2 Detail	Day 3 Detail	Day 4 Detail	Day 5 Detail	Day 6 Detail	Day 7 Detail
1 CAB	6/24/2013 (Monday)	6/25/2013 (Tuesday)	6/26/2013 (Wednesday)	6/27/2013 (Thursday)	6/28/2013 (Friday)	6/29/2013 (Saturday)	6/30/2013 (Sunday)
2	0095084 / 0000 (5)	0095084 / 0050 (2)	0095087 / 0000 (8)	0095087 / 0000 (2.4)	0095087 / 0010 (4.8)	0095088 / 0000 (4)	
3	0095084 / 0050 (8)	0095084 / 0055 (2.5)		0095087 / 0010 (5.6)		0095089 / 0000 (4)	
4		0095084 / 0060 (1.25)					
5 SCHED HOURS	13	5.75	8	8	4.8	8	0
6 STD HOURS	8	8	8	8	8	4	0
7 CAPACITY	162.5	71.875	100	100	60	200	0